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## SYNTHESIS OF A NEW POLYMER POLY(4'-VINYLDIBENZO-14-CROWN-4)

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#### SYNTHESIS OF A NEW POLYMER POLY(4'-VINYLDIBENZO-14-CROWN-4)

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Neutral macroheterocycles such as crown ethers and cryptands are noted not only for their powerful chelation of alkali and alkaline earth cations,<sup>1</sup> but also for their interaction with transition metal cations<sup>2</sup> and ions of the lanthanides series.<sup>3</sup> However, in order to facilitate their retrieval and to increase their effectiveness, the often toxic and rather expensive macrocycles have been incorporated into the backbone of an insoluble polymeric network<sup>4,5</sup> or attached as pendant moieties to the polymer chain.<sup>6-8</sup> We have reported the synthesis of dibenzo-14-crown-4 and derivatives,<sup>9-12</sup> which form 1:1 stable complexes with lithium ion. <sup>12-14</sup> We herein describe the syntheses of polymers from 4'-vinyldibenzo-14-crown-4 (I) (Scheme 1).<sup>11</sup> Catechol was converted to  $0-\underline{bis}[(3-hydroxypropy1)oxy]$ benzene; chlorination of the latter with thionyl chloride followed by reaction with 4-formylcatechol gave the corresponding aldehyde. Treatment



Reagents: (a) AIBN, dry benzene, at 65°, 24 hrs. (b) 8% DVB, AIBN, dry benzene, at 65°, 24 hrs.

of the resulting aldehyde with methylmagnesium iodide gave the desired secondary alcohol, which was then dehydrated over alumina coated with sulfuric acid to yield I.

Polymerization of I was conducted in benzene with AIBN. The results are listed in the Table. The reaction was monitored by the disappearance of the characteristic vinyl bands at 1620 cm<sup>-1</sup> (C=C stretch) and 1340 cm<sup>-1</sup> are listed in the Table. The reaction was monitored by the disappearance of the characteristic vinyl bands at 1620 cm<sup>-1</sup> (C=C stretch) and 1340 cm<sup>-1</sup> (C-H bending) in the IR spectrum and by the absence of vinyl signal at  $\delta$ 5.00 and 5.42 in <sup>1</sup>H-NMR spectrum. The average molecular weight of polymer could be increased by reducing the amount of AIBN under the same conditions (see Table). In the copolymerization of I with divinylbenzene (DVB), the Monomer was polymerized to give a copolymer, cross-linked poly(4-vinyldibenzo-14-crown-4) (II), with broader dispersity or larger Mw/Mn ratio in Sel permeation chromatography (GPC) and with smaller average molecular weight than those of III. These powdered polymers did not display any crystallinity.<sup>15</sup>

The choice of solvents has also been investigated. Benzene was found to be superior to 1,4-dioxane, carbon tetrachloride (CC1<sub>4</sub>), tetrahydrofuran (THF), or toluene. The pure polymers could be obtained by recrystallization from a co-solvent of chloroform-hexane to remove the unreacted monomer.

### EXPERIMENTAL SECTION

<u>Cross-linked Poly(4'-vinyldibenzo-14-crown-4)(II)</u>.- A solution of I (1.712 g, 5.25 mmol), divinylbenzene (DVB, 0.149 g, 1.143 mmol) and dry benzene (90 ml) was thoroughly degassed, added to a 150 ml flask containing  $a_a'$ azobisisobutyronitrile (AIBN, 0.0324 g, 0.198 mmol); the flask was cooled

| Polymer | AIBN,%<br>by mol | DVB,%<br>by wt | Yield <sup>a</sup><br>% | Mn <sup>b</sup><br>(x10 <sup>3</sup> ) | Nw/Mn <sup>c</sup> | ≡p.<br>(°C) |
|---------|------------------|----------------|-------------------------|--|--------------------|-------------|
| II      | 3                | 8              | 53                      | 3                                      | 2.44               | 139-150     |
| 111     | 3                | 0              | 56                      | 5                                      | 1.34               | 120-124     |
| 111     | 2                | 0              | 52                      | 7.3                                    | 1.63               | 140-146     |

| TABLE. | Poly | eriza | tion | of | Ι |
|--------|------|-------|------|----|---|
|--------|------|-------|------|----|---|

a. Wt% against monomer charged.

b. By vapor pressure osmometry in toluene at 50°.

c. By GPC with THF at  $30^{\circ}$  as eluent and  $\mu$ -styragel  $10^{5}$ ,  $10^{4}$ ,  $10^{3}$ , 500 Å column and by using calibration curve for polystyrene.

in liquid nitrogen and then sealed under nitrogen atmosphere. The mixture was shaken at  $65^{\circ}$  for 24 hrs (shaker bath). After cooling to room temperature, the solution was slowly poured into 1 1. of <u>n</u>-hexane and the resulting white precipitate was collected and recrystallized from a mixture of 1:3 (V/V) chloroform-hexane to remove the unreacted monomer. The solid was finally dried under vacuum to give 0.986 g (53%) of II as a white powder. IR(KBr): 3060, 3030, 2920, 2870, 1600, 1500, 1470, 1430, 1390, 1260, 1130, 1160, 740 cm<sup>-1</sup>; <sup>1</sup>HNMR (80 MHz, CDCl<sub>3</sub>): 8 0.74-2.50 (broad, Ph<u>CHCH<sub>2</sub>- and -O-CH<sub>2</sub>-<u>CH<sub>2</sub>-CH<sub>2</sub>-O-), 3.68-4.52</u> (broad, -O-<u>CH<sub>2</sub>-CH<sub>2</sub>-), 5.89-7.26</u> (broad aromatic H).</u>

<u>Anal</u>. Calcd for  $C_{20}H_{22}O_4$   $_{0.785}(C_8H_{10})_{0.215}$ : C, 74.98; H, 7.02 Found: C, 75.09; H, 6.93

<u>Poly(4'-vinyldibenzo-14-crown-4)(III)</u>.- A solution of I (1.828 g, 5.6 mmol) in dry benzene (90 ml) was added to a 150 ml flask containing AIBN (0.0284 g, 0.173 mmol) and polymerized as described in the proceeding procedure to yield 1.02 g (56%) of white powdered product (III). IR(KBr): 3060, 3030, 2920, 2870, 1600, 1500, 1470, 1430, 1390, 1260, 1130, 1060, 740 cm<sup>-1</sup>, <sup>1</sup>HNMR (80 MHz, CDCl<sub>3</sub>):  $\delta$  0.74-2.50 (broad, 7, Ph<u>CHCH</u><sub>2</sub>- and -0-CH<sub>2</sub>-<u>CH<sub>2</sub>-CH<sub>2</sub>-O-), 3.67-4.52 (broad, 8, -0-<u>CH<sub>2</sub>-CH<sub>2</sub>-), 5.89-7.05 (broad 7, aromatic H).</u></u> Volume 16, No. 2 (1984)

<u>Anal</u>. Calcd for  $(C_{20}H_{22}O_4)_x$ : C, 73.59; H, 6.80 Found: C, 73.56; H, 6.75

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